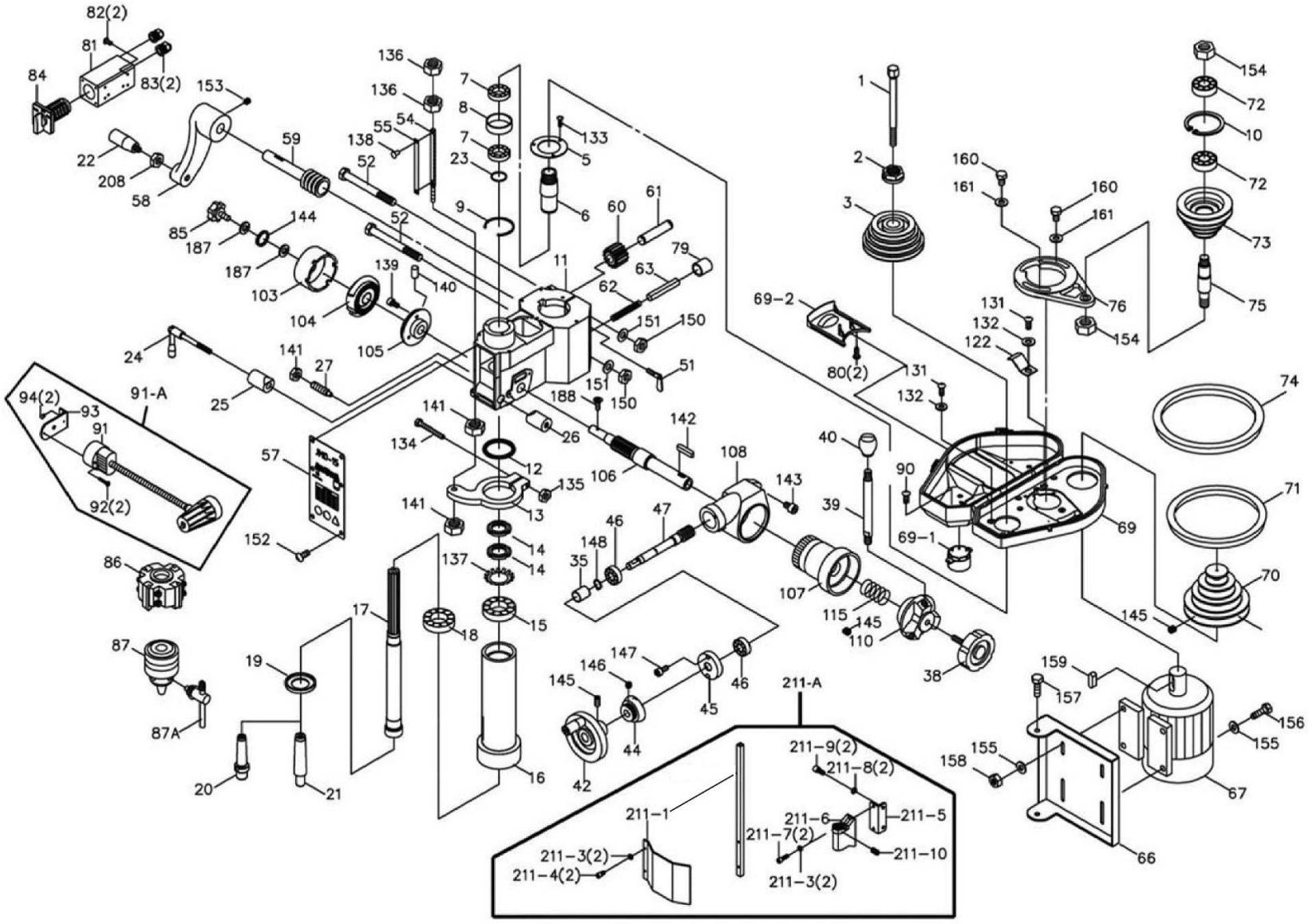
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Diagram A - Head - JMD-15

Base machine; retain model, voltage and serial-number applicability.



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Parts List A - Head - JMD-15

Base machine; retain model, voltage and serial-number applicability.

Ref.	Part number	Description	Size	Qty.
1	JMD15-001	Drawbar		1
2	JMD15-002A	Spindle Lock Nut		1
3	JMD15-003	Spindle Pulley		1
5	JMD15-005	Outer Bearing Plate		1
6	JMD15-006A	Spindle Taper Sleeve		1
7	BB-6007ZZ	Ball Bearing	6007ZZ	2
8	JMD15-008	Bearing Spacer		1
9	JMD15-009	C-Ring		1
10	JMD18-010	C-Ring		1
11	JMD15-011	Head		1
12	JMD15-012	Rubber Flange		1
13	JMD15-013	Feed Base		1
14	JMD15-014	Lock Nut		2
15	BB-30205	Taper Roller Bearing	30205	1
16	JMD15-016	Rack Sleeve		1
17	JMD15-017	Spindle Shaft		1
18	BB-30206	Taper Roller Bearing	30206	1
19	JMD15-019	Bearing Cap		1
20	JMD15-020	Cutting Arbor		1
21	JMD15-021	Chuck Arbor	R8 x JT6	1
22	JMD18-022	Handle		1
23	JMD15-023	Retainer Ring		1
24	JMD15-024	Lock Handle (Serial #14022982 and lower)		1
	JMD15-024N	Lock Handle (Serial #14022983 and higher)		1
25	JMD15-025	Fixed Collar		1
26	JMD15-026	Fixed Collar Thread		1

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Parts List A - Head - JMD-15 (continued)

Base machine; retain model, voltage and serial-number applicability.

Ref.	Part number	Description	Size	Qty.
27	JMD15-027	Screw Key	3/8	1
35	JMD18-035	Bearing Spacer		1
38	JMD18-038	Lock Bolt w/ Knob		1
39	JMD18-039	Handle Rod		3
40	JMD18-040	Knob		3
42	JMD18-042	Feed Handle Wheel		1
44	JMD18-044	Micro Adjusting Indicator		1
45	JMD18-045	Worm Cover		1
46	BB-6202Z	Ball Bearing	6202Z	2
47	JMD18-047	Worm Shaft		1
51	JMD18-051	Leaf Screw		1
52	JMD15-052	Head Lock Bolt	1/2"x7”	2
54	JMD15-054	Graduated Rod and Dial Assembly		1
55	JMD15-054	Depth Scale		1
57	JMD15-057	Name Plate (Serial #14022982 and lower)		1
	JMD15-057A	Name Plate (Serial #14022983 and higher)		1
58	JMD15-058	Head Handle		1
59	JMD15-059	Worm Shaft		1
60	JMD15-060	Worm Gear		1
61	JMD15-061	Shaft		1
62	JMD18-062	Compression Spring		1
63	JMD15-063	Pin		1
66	JMD15-066	Motor Mount		1
67	JMD15-067	Motor (Serial #06041349 and lower)	1HP, 1Ph	1
	JMD15-067N	Motor (Serial #06041350 and higher)	1HP, 1Ph	1
68	JMD15-067A	Capacitor (not shown)	150MF, 250VAC	1

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Parts List A - Head - JMD-15 (continued)

Base machine; retain model, voltage and serial-number applicability.

Ref.	Part number	Description	Size	Qty.
69	JMD15-069P	Belt Cover		1
69-1	JMD15-069P1	Upper Belt Cover Cap		1
69-2	JMD15-069P2	Upper Belt Cover Plate		1
70	JMD15-070	Motor Pulley (Serial #06041349 and lower)		1
	JMD15-070N	Motor Pulley (Serial #06041350 and higher)		1
71	VB-A30	V-Belt	A30	1
72	BB-6204Z	Ball Bearing	6204Z	2
73	JMD15-073	Inter Pulley		1
74	VB-A38	V-Belt	A38	1
75	JMD15-075P	Inter Pulley Shaft		1
76	JMD15-076P	Speed Change Inter Pulley Base		1
79	JMD18-079	Rubber Collar		1
81	JMD18-122	Switch Box		1
82	JMD18-123	Cross Round Head Screw	3/16”x3/8	2
83	JMD18-124	Cable setting nut	PG13.5	2
84	JMD18-121-1	F/R Switch		1
85	JMD18-085	Screw w/ Plumb Knob		1
86	JMD15-086	Cutter		1
	JMD15-086A	Cutter Insert (not shown)		4
87	JMD15-087	Drill Chuck		1
87A	JMD15-087A	Chuck Key		1
90	JMD15-090	Self Tapping Screw		2
91-A	JMD18-116	Lamp Assembly (includes 91~94)(Serial #14022983 and higher)		1
91	JMD18-116-1	Lamp		1
92	JMD15-092	Cross Round Head Screw	M4x35L	2
93	JMD15-093	Working Lamp Base		1
94	JMD15-094	Hex. Socket Head Screw	M6x12L	2

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Parts List A - Head - JMD-15 (continued)

Base machine; retain model, voltage and serial-number applicability.

Ref.	Part number	Description	Size	Qty.
103	JMD18-103	Spring Cover		1
104	JMD18-104	Spring		1
105	JMD18-105	Spring Base		1
106	JMD15-106	Pinion Shaft		1
107	JMD18-107	Worm Gear		1
108	JMD18-108	Gear Housing		1
110	JMD18-110	Hub		1
115	JMD18-115	Spring		1
122	JMD18-077	Clip Plate		1
131	TS-0813032	Pan Head Screw	1/4"x1/2”	4
132	TS-0680021	Washer	1/4"	4
133	JMD18-133	Round Head Screw	1/4"x3/8”	3
134	TS-0050091	Hex Head Bolt	1/4"x2”	1
135	TS-0561011	Hex Nut	1/4"	1
136	TS-0561051	Hex Nut	1/2"	2
137	JMD15-137	Lock Washer		1
138	JMD15-138	Rivet		2
139	JMD18-139	Round Head Screw	3/16”x3/4”	3
140	JMD18-140	Spring Pin	3x12"	2
141	TS-0561031	Hex Nut	3/8	3
142	JMD18-142	Key	7x7x20	1
143	TS-0208041	Hex Socket Cap Screw	5/16”x3/4”	2
144	TS-0680021	Washer	1/4"	1
145	TS-0270021	Set Screw	5/16”x5/16”	3
146	TS-0267031	Set Screw	1/4"x5/16”	1
147	JMD18-147	Round Head Screw	3/16”x1/2”	2

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Parts List A - Head - JMD-15 (continued)

Base machine; retain model, voltage and serial-number applicability.

Ref.	Part number	Description	Size	Qty.
148	JMD18-148	C-Retainer Ring		1
150	TS-0561051	Hex Nut	1/2"	2
151	TS-0680061	Washer	1/2"	2
152	JMD15-152	Round Head Screw	M6x1.25	6
153	TS-0271061	Set Screw	3/8”x5/8”	1
154	TS-0561071	Hex Nut	5/8”	2
155	TS-0680031	Washer	5/16”	8
156	TS-0051051	Hex Head Bolt	5/16”x1”	4
157	TS-0060051	Hex Head Bolt	3/8”x1/2”	2
158	TS-0561021	Hex Nut	5/16”	4
159	JMD18-159	Key (Serial #06041349 and lower)	7x7x40	1
	JMD18-159N	Key (Serial #06041350 and higher)	6x6x45	1
160	TS-0051071	Hex Head Bolt	5/16”x1-1/2”	1
161	TS-0680031	Washer	5/16”	2
187	TS-0680021	Washer	1/4"	2
188	JMD18-188	Pan Head Screw	3/16”x3/8”	1
208	TS-0561031	Hex Nut	3/8”	1
209	JMD18-119	Lifting Hook	5/16”x50mm	1
210	TS-0570021	Hex Nut	5/16”-18	1
211-A	JMD15-211A	Chuck Guard Assembly		1
211-1	JMD15-211-1	Chuck Guard & Support Rod		1
211-3	TS-2361051	Spring Washer	M5	4
211-4	TS-1502021	Socket Head Cap Screw	M5x10	2
211-5	JMD15-211-5	Chuck Guard Bracket		1
211-6	JMD18-125-5	Rotary Supporting Base		1
211-7	JMD18-125-6	Hex. Socket Head Screw	M5x15L	2

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Parts List A - Head - JMD-15 (continued)

Base machine; retain model, voltage and serial-number applicability.

Ref.	Part number	Description	Size	Qty.
211-8	JMD15-211-8	Spring Washer	M6	2
211-9	JMD15-211-9	Hex. Socket Head Screw	M6x15L	2
211-10	JMD18-125-7	Hex. Socket Headless Screw	M5x10L	1
	JMD15-SC	Speed Chart Label (not shown)		1
	JMD15-JL	Jet Label (not shown)		1
	JMD15-ID	I.D. Label (not shown)		1
	JMD15-AP	Accessory Package (not shown) *		1
	JMD15-303	Thermal Relay (not shown)	18A,115V	1
	JMD15-020	Cutter Arbor		1
	JMD15-039	Handle Rod		3
	JMD15-040	Knob		3
	JMD15-087	Drill Chuck		1
	JMD15-087A	Chuck Key		1
	JMD15-086	Cutter		1
	365534	Angle Vise		1
	JMD15-022	Handle		4
	JMD15-201	Wheel		3
	JMD15-058	Handle Crank		1
	TS-152704	Hex Wrench	3mm	1
	TS-152705	Hex Wrench	4mm	1
	TS-152706	Hex Wrench	5mm	1
	JMD15-381	Washer		1
	JMD15-380	Hex Bolt		1
	JMD15-377	Hex Bolt		2
	JMD15-378	Hex Nut		2
	JMD15-379	Washer		2
	MP-007	Touch Up Paint		1

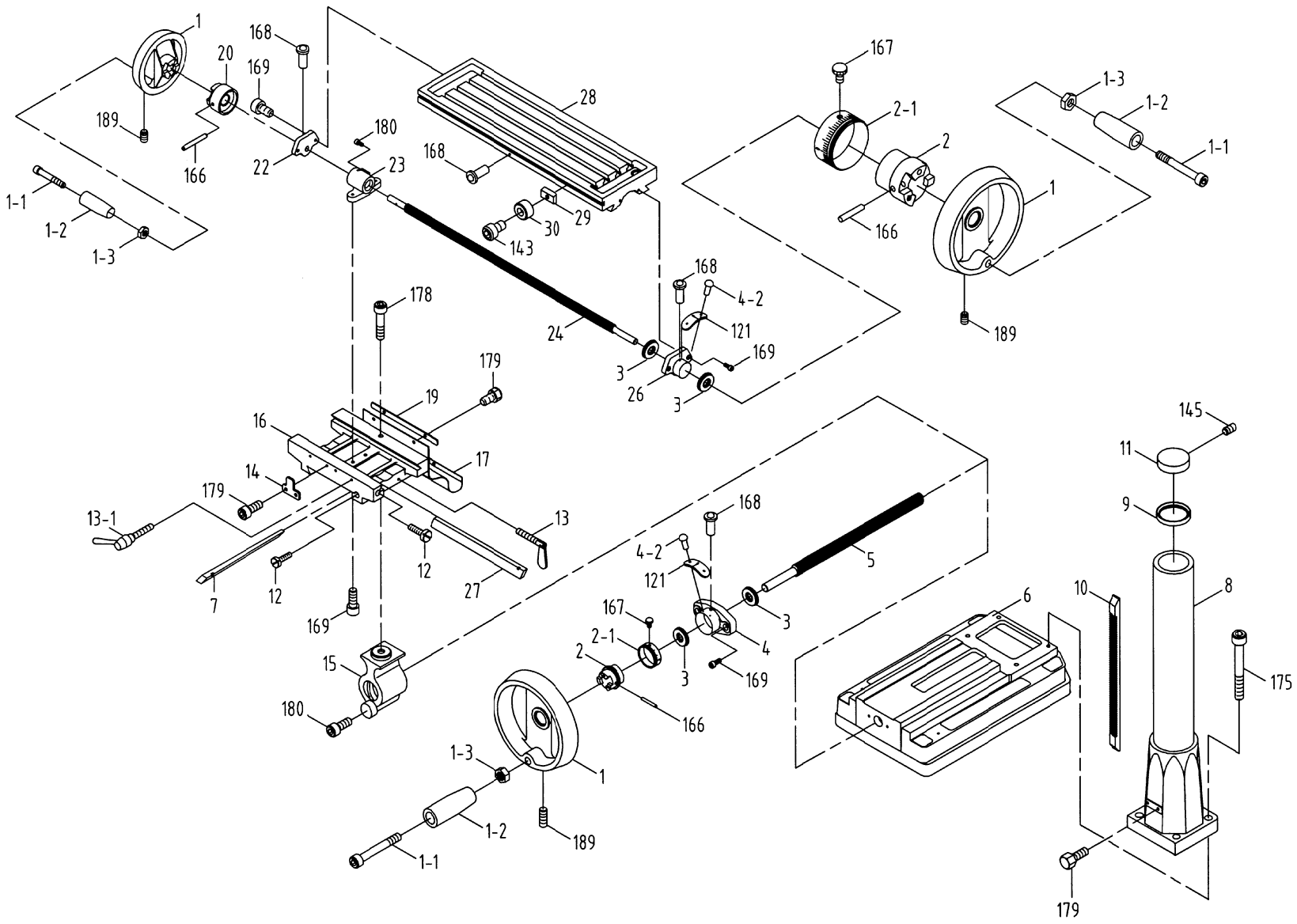
Shared JET lists may include model-specific options and accessory-package contents; use the descriptions to match your machine.

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Diagram B - Table, Base and Column - JMD-15

Base machine; retain model, voltage and serial-number applicability.



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Parts List B - Table, Base and Column - JMD-15

Base machine; retain model, voltage and serial-number applicability.

Ref.	Part number	Description	Size	Qty.
1	JMD18-201	Table Hand Wheel		3
1-1	JMD18-201-1	Bolt		3
1-2	JMD18-201-2	Handle		3
1-3	JMD18-201-3	Nut		3
2	JMD18-202	Dial Clutch		2
2-1	JMD18-202-1	Graduated Dial		2
3	BB-51103	Thrust Bearing	51103	4
4	JMD15-204	Square Flange		1
4-2	JMD18-204-2	Rivet		4
5	JMD15-205	Table Screw		1
6	JMD15-206	Base		1
7	JMD15-207	Gib Strip		1
8	JMD15-208	Column Base		1
9	JMD15-209	Column Flange Ring		1
10	JMD15-210	Rack		1
11	JMD15-211	Column Cap		1
12	JMD15-212	Adjustment Screw		2
13	JMD18-213	Leaf Screw		2
13-1	JMD18-213	Locking Handle		2
14	JMD18-214	Block		1
15	JMD18-215	Table Base Nut		1
16	JMD15-216	Center Base		1

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JET JMD-15 | Stock 350017

Parts List B - Table, Base and Column - JMD-15 (continued)

Base machine; retain model, voltage and serial-number applicability.

Ref.	Part number	Description	Size	Qty.
17	JMD15-217	Way Cover		1
19	JMD18-219	Bracket Plate		1
20	JMD18-220	Table Clutch		1
22	JMD15-222	Left Flange		1
23	JMD18-223	Table Nut		1
24	JMD15-224	Table Screw		1
26	JMD15-226	Right Flange		1
27	JMD15-227	Gib Strip		1
28	JMD15-228	Table		1
29	JMD18-229	Block		2
30	JMD18-230	Ring		2
121	JMD15-121	Indicator Plate		2
143	TS-0207021	Hex Socket Cap Screw	1/4"x1/2”	2
145	TS-0270021	Set Screw	5/16”x5/16”	1
166	JMD18-366	Spring Pin		3
167	JMD18-367	Zero Indicator w/ Screw	1/4"x3/8”	2
168	JMD18-368	Oil Ball		5
169	TS-0209031	Hex Socket Cap Screw	3/8”x3/4”	8
175	TS-0061071	Hex Head Bolt	7/16”x2”	4
178	TS-0208111	Hex Cap Bolt	5/16”x2-1/4”	1
179	TS-0051011	Hex Cap Bolt	5/16”x1/2”	6
180	TS-1502041	Hex Socket Cap Screw	M5x16	2
189	TS-0267041	Set Screw	1/4"x3/8”	3

Shared JET lists may include model-specific options and accessory-package contents; use the descriptions to match your machine.

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